



The Elements: #22

Titanium (German: Titan)

„Element of Low Density and High Strength“

**Titans:
Race of Greek Gods**



United Nations
Educational, Scientific and
Cultural Organization



- International Year
of the Periodic Table
of Chemical Elements



Background

History of Titanium

- 1791 Titanium discovered by English chemist William Gregor in Ilmenite
- 1795 Impossible to isolate Ti from minerals → therefore called by Martin Klaproth in honor of Titans – gods of Ancient Greek mythology
- 1910 Finally isolated by heating titanium tetrachloride ($TiCl_4$)
- WWII First applications: Parts of military aircrafts
- 1950s Still the most used alloy Ti-6Al-4V developed in Soviet Union, very soon also produced in United States
- 1950s Onward of applications in military and civilian aircraft industry and in space program
- 1960s Development and production of new alloys in USA, Russia, and Japan
- Since 1990s Mass production in China

Background

Origin in Nature – Titania minerals

TiO_2 Rutil, Anatas, Brookit

FeTiO_3 Ilmenite

CaTiO_3 Perovskite

$\text{CaTiO}[\text{SiO}_4]$ Titanite



Rutile - TiO_2



Anatase - TiO_2



Ilmenite - FeTiO_3

Physical Properties

Relative atomic mass:	47.867 g/mol
Atomic radius:	147 pm
Density:	4.5 g/cm³
Melting point:	1668 °C
Boiling point:	3287 °C
Electron configuration:	[Ar]4s²3d²
Oxidation states:	+4, +3, +2
Electronegativity:	1.3
Crystal structure:	hexagonal close packed (hcp)
Mohs hardness:	6.0
1st Ionisation energy:	658.8 kJ/mol
Stable isotopes:	Ti-46: 8.25 % Ti-47: 7.44 % Ti-48: 73.72 % Ti-49: 5.41 % Ti-50: 5.18 %

Synthesis and Purification of Titanium

Lab synthesis: $\text{TiO}_2 + 2 \text{CaH}_2 \rightarrow \text{Ti} + 2 \text{H}_2 + 2 \text{CaO}$

Kroll process: $\text{TiCl}_4 + 2 \text{Mg} \rightarrow \text{Ti} + 2 \text{MgCl}_2$

Titanium is separated from the blend of Titanium, Magnesium dichloride, and Magnesium residues by high temperature vacuum sintering

Magnesium dichloride is cleaved into Mg and Cl₂ by electrolysis. The resulting material is brittle and porous → Titanium sponge



Purification by Arkel-de Boer process:

$\text{TiI}_4 \rightleftharpoons \text{Ti} + 2 \text{I}_2$ (hot W-wire) ⇒ Highly purified Titanium

Chemistry of Titanium

Titanium(IV) compounds

[Ar] configuration \Rightarrow most stable oxidation state, colourless

Ti^{4+} is small and highly charged \Rightarrow strongly polarising (high ion charge density)

$\text{Ti}^{4+} + 6 \text{H}_2\text{O} \rightarrow 2 \text{H}^+ + [\text{Ti}(\text{OH})_2(\text{OH}_2)_4]^{2+}$ “cation base”

In aqueous solution, there are thus no Ti^{4+} cations but aqua hydroxo complexes that can be verified by the reaction with H_2O_2 :

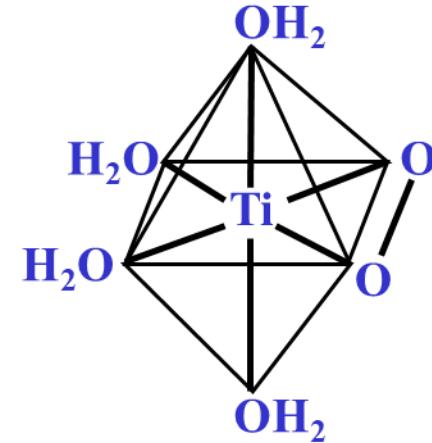


Treatment of TiO_2 with HNO_3 or H_2SO_4 yields double salts



that contain polymeric Ti-O-Ti-O-Ti zig-zag chains

However, the reaction of Ti^{4+} -containing solutions with oxalates yield tetramers: $4 [\text{Ti}(\text{OH})_2(\text{OH}_2)_4]^{2+} + 8 \text{C}_2\text{O}_4^{2-} \rightarrow [\text{Ti}_4\text{O}_4(\text{C}_2\text{O}_4)_8]^{8-}$



Applications

Overview

- Aerospace industry - jet engines, aircraft construction
(low specific density)
- Pipes – chemical and petrochemical industry
(unaltered corrosion resistance)
- Part of deep-sea oil wells
(low specific density, excellent corrosion resistance)
- Medicine – orthopedic implants, fixing devices
(non-toxic metal and oxide TiO_2 , high strength)
- Sporting goods – golf clubs, tennis rackets, bicycles
(high strength accompanied by relatively low elastic modulus)
- Jewellery, architecture, outdoor equipment
(high strength and high resistance)



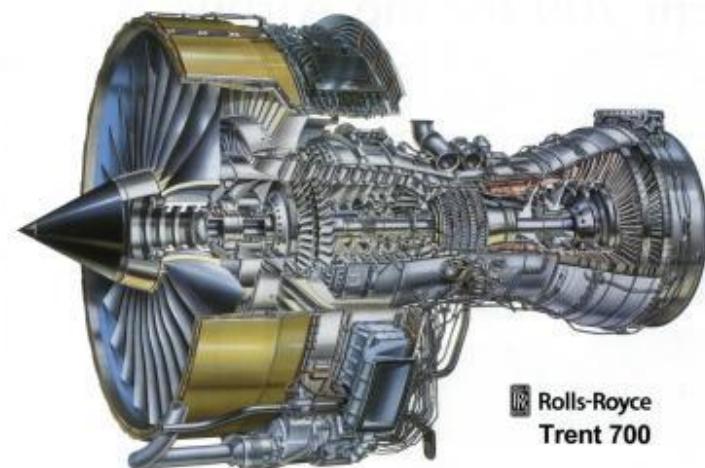
Applications

Aerospace industry

- The first commercial application of titanium alloys since the mid of 1950s
- Ti content in aircraft construction
 - Airbus – 5 % of mass is Ti
 - Boeing – 10 % of mass is Ti
 - Carbon composite (Boeing 787 – Dreamliner) are used at the extent of aluminum – relative content of Ti is still growing
- Aircraft engines
 - 25% of mass is Ti (service temperature up to 500 °C)



Blackbird SR-71



Rolls-Royce
Trent 700

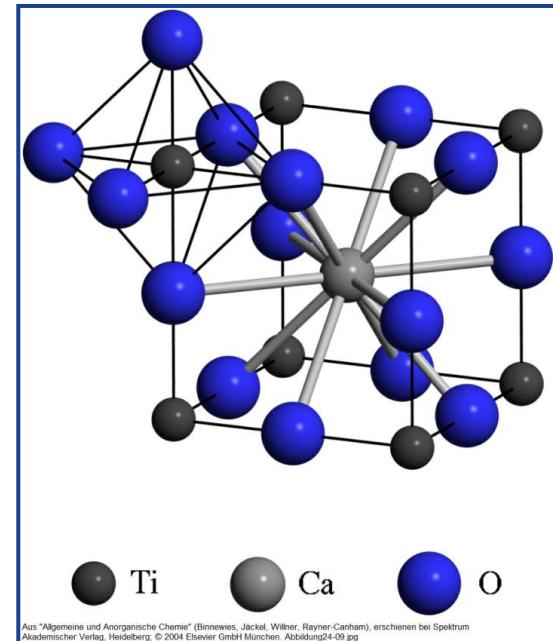
Applications

Perowskites ABX_3

- CaTiO_3 , SrTiO_3 , BaTiO_3 , PbTiO_3 , KIO_3 , LaCoO_3 , ...
- Cubic primitive unit cell, i.e. $\alpha = \beta = \gamma = 90^\circ$, $a = b = c$
- Corner connected TiO_6 -octahedra
- Me^+ , Me^{2+} , Me^{3+} occupy twelvefold coordinate voids

Ferroelectrics

- Possess areas (domains) in the crystal which are uniformly polarised in one spatial dimension
- These domains exhibit a permanent dipole moment
- Throughout the whole crystal, the differently polarized domains are distributed statistically \Rightarrow compensation dipole moments
- When introduced to an electrical field, the dipole moments are going to align themselves
 - \Rightarrow The orientation partly persists even after the cut-off of the electrical field (storage effect)
 - \Rightarrow Ferroelectricity (cooperative phenomenon)
- BaTiO_3 is particularly strong ferroelectric ($\epsilon \sim 1000$) \Rightarrow application in capacitor ceramics



Aus "Allgemeine und Anorganische Chemie" (Binniewies, Jackel, Wilner, Rayner-Carham), erschienen bei Spektrum Akademischer Verlag, Heidelberg. © 2004 Elsevier GmbH München Abbildung24-09.jpg

Applications

Titanium dioxide TiO_2

Structure

- Ti is coordinated octahedrally by Oxygen
 - 3 modifications: rutile, brookite, anatase
- ⇒ Different connectivity of TiO_2 -octahedra

Properties

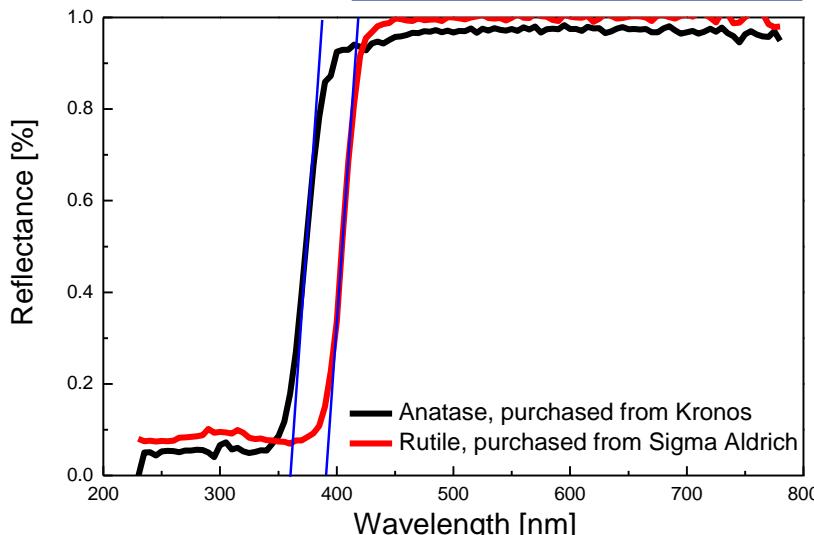
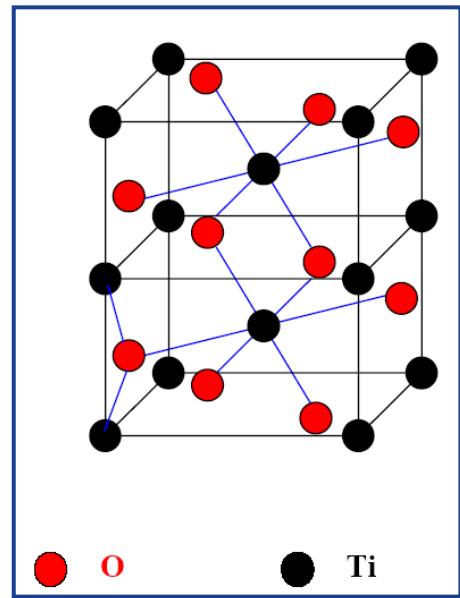
- Photocatalytic activity: Anatase

$$\text{TiO}_2 + h\nu \rightarrow \text{TiO}_2^*(e^- + h^+)$$

$$\text{TiO}_2^*(e^- + h^+) + A + D \rightarrow \text{TiO}_2 + A^- + D^+$$
- High refractive index: Rutile

Modification	E_g [eV]	E_g [nm]	n
Anatase	3.5	360	2.55
Rutile	3.2	390	2.79

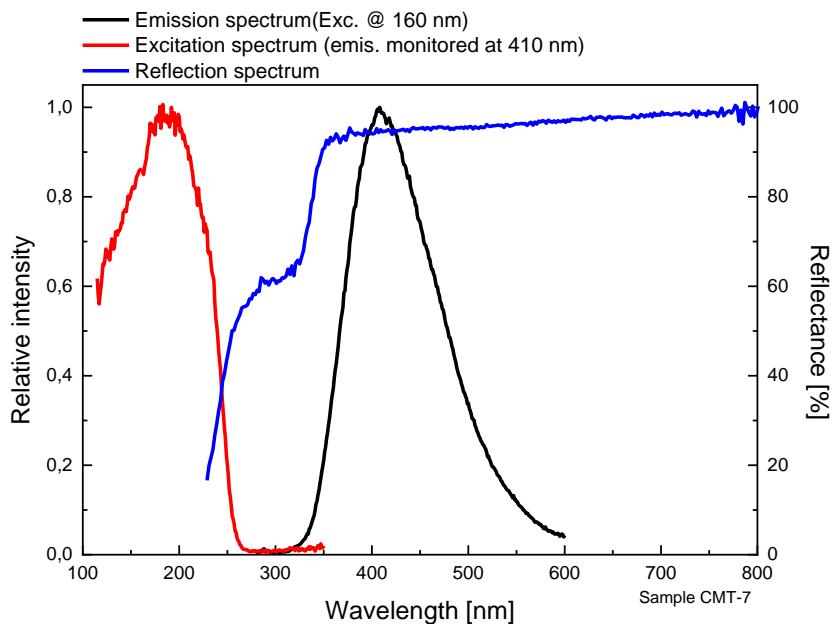
Rutile structure



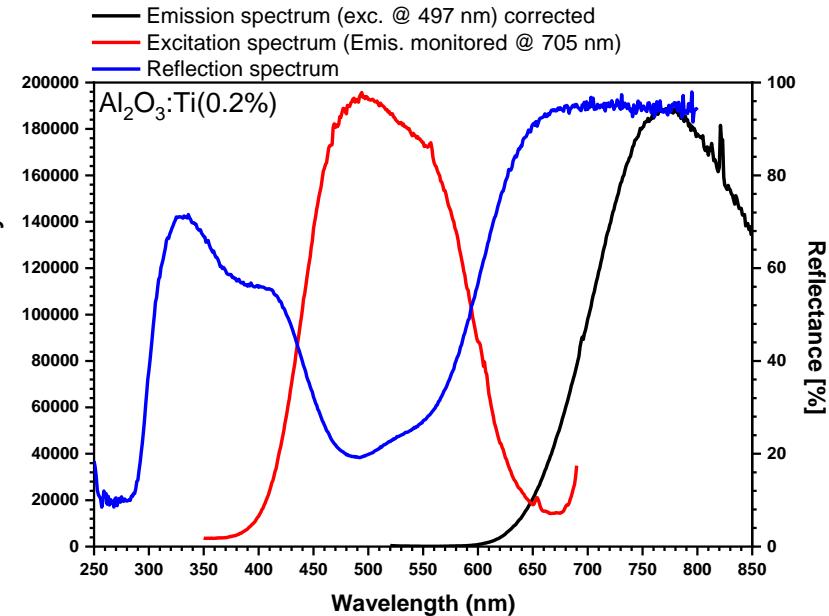
Applications

Solid state compounds doped by Ti cations show strong luminescence

$\text{CaMgSi}_2\text{O}_6:\text{Ti}$



$\text{Al}_2\text{O}_3:\text{Ti}$



Sapphire as a gain medium for tuneable solid state laser